



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3501-08-115
Job Sheet 183338



Part No: RBW109-3501-08-115

Job Qty: 1 ea

Part Name: Adapter, Landing Gear Shockstruts Nitrogen Charge



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/16/18

Job Tracking No:

Due Date: 10/1/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW109-3501-08-115 Rev 3 IPP Rev A 18.02.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		10/1/18	0.00	0.00	Purchasing		SEP 25 2018
110	Packaging	1 pcs		10/1/18	0.00	0.00	Packaging2		SEP 25 2018
120	QC	1 pcs		10/1/18	0.00	0.00	QC6		
130	Packaging	1 pcs		10/1/18	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		10/1/18	0.00	0.00	QC21		SEP 26 2018

Part Op 100 - Issue P/O: 04/031 MANUFACTURE RBW109-3501-08-115 AS PER DWG Supplier: METEC ***NOTE***
Descriptions: Ensure solder joint is clean of all debris. Soldered joint must hold 1500psi of nitrogen charge. Certificate of conformity is required

SEP 17 2018 x 1 R h

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW109-3501-08-115P	Adapter, Landing Gear Shockstruts Nitrogen Charge	1 Ea (1 ea)	100-Purchasing	S113502

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW109-3501-08-115P	1	0	0

Part Specifications

Specifications could not be found.

Plex 9/17/18 9:00 AM dart.logan.david



Container No: S113503



Part: RBW109-3501-08-115

Job No: 183338

Serial No/Batch: S113503

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/25/18

Control/Report_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=Tr...



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PURCHASE ORDER **PO041031**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO041031
PO Date: 9/17/18
Due Date: 10/29/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED
SEP 17 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183307	D4885-1P			End Fitting : Various STC's receive pcs	Firmed	-	10/22/18	8 pcs	0 pcs	8 pcs	\$638.00/pcs	\$5,104.00
Line Item Note REV A													
2	183338	RBW109-3501-08-115P			Adapter, Landing Gear Shockstruts Nitrogen Change As Per Dwg RBW109-3501-08-115 Rev. 3	Firmed	-	10/29/18	1 Ea	0 Ea	1 Ea	\$498.00/Ea	\$498.00
Line Item Note REV 3													
3	183374	RBW109-3501-08-115P			Adapter, Landing Gear Shockstruts Nitrogen Change As Per Dwg RBW109-3501-08-115 Rev. 3	Firmed	-	10/29/18	2 Ea	0 Ea	2 Ea	\$498.00/Ea	\$996.00
Line Item Note REV 3													
4	183387	RBT18588P			T/R Gearbox Support	Firmed	-	10/29/18	4 Ea	0 Ea	4 Ea	\$477.00/Ea	\$1,908.00
Line Item Note REV A													
Grand Total:												\$8,506.00	



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PURCHASE ORDER PO041031

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "P. Lussier", is written over the bottom right portion of the Order Notes section.

Plex 9/17/18 12:13 PM dart.Lussier.Patrick

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART AEROSPACE		DATE: SEPT. 24, 2018	
		P.O.# 41031	
		WEJAY JOB# 39261	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below. Any exceptions will be listed as NCR items.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RBW109-3501-08-115P	1	Machine/Modify/Assemble as per drawing	RBW109-3501-08-115
		Spec's	Rev.3
Materials used: Item -5: Ref. Wejay TN#34007-1 (3/8" OD x .12" wall 316 sst seamless tube) Item -3: Ref. Wejay TN#34428-1 (McMaster Carr #50715K522) Item -7 and -7A: Ref Wejay TN#34427-2 (Aircraft Spruce #06-11700 Schrader #6116) Item -9: Ref Wejay TN#34427-1 (Aircraft Spruce #SK2043-5)			

Records of Inspection/Test will be retained for 5 years minimum.

Yours truly,

Edward Jansen
Authorized Q.A. Signatory

DAS
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